ABSTRACT

Ahmad Nasrudin, 2018, NIT: 51145522.K, "Analysis Delay Influence of Seal Kit Boom Bucket Procurement for Clinker Loading discharging process in PT. Varia Usaha Bahari Gresik", thesis of port and shipping Department, Diploma IV Programme, Politeknik Ilmu Pelayaran Semarang, 1st Supervision: Okvita Wahyuni, S.ST., M.M, 2nd Supervision: Sri Suyanti, S.S, M.Si

In PT. Varia Usaha Bahari Gresik there was working activity about *seal kit boom bucket*. Implementation of those procurement caused some problems such as delaying procurement process. This observation's purpose to optimalize procurement process of *seal kit boom bucket* in PT. Varia Usaha Bahari Gresik.

In this observation, researcher used descriptive and qualitative method. This observation written descriptively by description of informan and documentation. Technical data collection which used by observer were primary and secondary data collection. Process data collection approaching object observed by observation, interview, documentation, and literature study. Researcher used direct and indirect observation also.

There were some obstacles which faced by PT. Varia Usaha Bahari Gresik when processing seal kit boom bucket procurement. First, spare part which needed was not proposed in the plan. Meanwhile, priority for procurement yet targeted, important spare part supply was unavailable. Constraints are divided into 2(two) internal factors was lack of human resource in department, procurement staff working incompatible, cheating while procurement processing, and its eksternal factors are procurement process need more time, fluctuative price, and far enough distance between vendor and company. Things to do while handle delaying of *seal kit boom bucket* procurement were proposed important *spare part* which often needed in the plan, evaluation of the most spare part needed, made schedule of procurement important spare part which oftenly used and coordination with vendor about estimated spare part arrrival.

Keywords: Analysis, Procurement, Seal Kit Boom Bucket