

# PetroChina International Jabung Ltd

## **Material Safety Data Sheet**

## **PROPANE**

## 1. COMPANY IDENTIFICATION

PetroChina International Jabung Ltd. Desa Pandan Jaya Kec. Geragai - Kab. Tanjung Jabung Timur Jambi - Indonesia

## **EMERGENCY TELEPHONE NUMBER (24 HRS):**

1. PetroChina International Jabung Ltd

(+62 741) 570488 (0741) 570488 Ext. 6454/6420

2. COMPANY CONTACT/ HSE BGP (business hours):

## 2. CHEMICAL PRODUCT AND COMPOSITION

INGREDIENT NAME	EXPOSURE LIMITS	CONCENTRATION
		PERCENT BY VOLUME
Propane	OSHA PEL TWA: 1000 ppm	96 min.
CAS NUMBER: 74-98-6	ACGIH TI V-TWA: NOIC: 2500ppm	30.11111.

Ethane None established by OSHA or ACGIH < 2 CAS NUMBER: 74-84-0 Simple asphyxia

Mixed hydrocarbons N/A - Limits above will predominate < 2.5

[Butane (C4) higher]

similar hazards-significant differences are noted as appropriate.

Light gases from fractionation of natural gal liquid having carbon numbers in the range of C3 through C4, predominantly propane an. This MSDS describes Propane, C3H8; other constituent's exhibit

SYNONYMS: Dimethylmethane; Liquefied Petroleum Gas (LPG); Sales Propane

## 3. HAZARDS IDENTIFICATION

NFPA/HMIS: <u>Hazard Rating</u>	<u>NFPA</u>		<u>HMIS</u>	
4 – Extreme				
3 – High	Fire	4	Fire	4
2 – Moderate	Health	1	Health	1
1 – Slight	Reactivity	0	Physical Hazard	0
0 – Insignificant				

Consult local fire authorities.

## 19. HANDLING & STORAGE

Comply with state and local regulations covering liquefied petroleum gases.

Store small containers in well-ventilated areas, away from heat or sources of ignition.

Prohibit smoking in areas of storage or use.

## 20. EXPOSURE CONTROLS / PERSONAL PROTECTION

**VENTILATION** 

Mechanical : Provide as needed to keep concentration in air

below TLV and LEL

Local Exhaust : Continuous ventilation recommended.

Special : Explosion proof fans and motors.

RESPIRATORY PROTECTION:

NIOSH approved self-contained breathing apparatus

PROTECTIVE GLOVES:

Impervious, insulated gloves recommended

EYE PROTECTION:

Face shield or goggles recommended

OTHER:

Impervious clothing for prolonged or repeated contact.

## 21. PHYSICAL AND CHEMICAL PROPERTIES

ODOR & APPEARANCE Clear, Colorless liquefied gas with

sweet petroleum odor.

SOLUBILITY IN WATER @ 70 Deg. F 0.008%

**SPECIFIC GRAVITY (H20 = 1.00):** 0.584

BOILING RANGE: 31.1 Deg. F

PRESENT VOLATILE BY VOLUME: 100%

**VAPOR PRESSURE @ 70 Deg. F:** 17 psig **VAPOR DENSITY (air = 1.00):** 2.006

**EVAPORATION RATE:** > 1 (Ethyl Ether = 1.0)

## 22. STABILITY AND RACTIVITY

## STABILITY:

This product is table

## **INCOMPATIBILITY (Material to Avoid):**

None

## **HAZARDOUS DECOMPOSITION PRODUCTS:**

Carbon Monoxide, Volatile Hydrocarbon Vapors

## **HAZARDOUS POLYMERIZATION:**

Can not occur.

## CONDITION TO AVOID:

High Heat, Sparks & Open Flames

## 23. ECOLOGICAL INFORMATION

No data given

## 24. DISPOSAL CONSIDERATIONS

- (1) Mechanical recovery
  - (2) Flare-Off at safe location (Vapors)
  - (3) Exhaust to atmosphere in safe location ( No open flames)

## OTHER DISPOSAL CONSIDERATIONS:

Disposal must comply with federal, state, and local disposal laws.

#### **EMERGENY OVERVIEW**

# DANGER EXTREMELY FLAMMABLE GAS MAY CAUSE FLASH FIRE OR EXPLOSION COMPRESSED GAS

High concentrations may exclude oxygen and cause dizziness and suffocation.

Contact with liquid or cold vapor may cause frostbite or freeze burn.

#### **EYES**

Vapors are not irritating. However, contact with liquid or cold vapor may cause frostbite, freeze burns, and permanent eye damage.

#### SKIN

Vapors are not irritating.

Direct contact to skin or mucous membranes with liquefied product or cold vapor may cause freeze burns and frostbite.

Contact to mucous membranes with liquefied product may cause frostbite and freeze burns.

Signs of frostbite include a change in the color of the skin to gray or white, possibly followed by blistering.

Skin may become inflamed and painful.

## **INGESTION**

Ingestion is unlikely. Contact with mucous membranes with liquefied product may cause frostbite and freeze burns.

## INHALATION

This product is considered to be non-toxic by inhalation. Inhalation of high concentrations may cause central nervous system depression such as dizziness, drowsiness, headache, and similar narcotic symptoms, but no long-term effects. Numbness, a "chilly" feeling, and vomiting have been reported from accidental exposures to high concentrations.

This product is a simple asphyxia. In high concentrations it will displace oxygen from the breathing atmosphere, particularly in confined spaces.

Signs of asphyxiation will be noticed when oxygen is reduced to below 16%, may occur in several stages.

Symptoms may include rapid breathing and pulse rate, headache, dizziness, visual disturbances, mental confusion, in coordination, mood changes, muscular weakness, tremors, cyanosis, narcosis and numbness of the extremities.

Unconsciousness leading to central nervous system injury and possibly death will occur when the atmospheric oxygen concentration is reduced to about 6% to 8% or less.

**WARNING:** The burning of any hydrocarbon as a fuel in an area without adequate ventilation may result in hazardous levels of combustion products, including carbon monoxide, and inadequate oxygen levels, which may cause unconsciousness, suffocation, and death.

## **CHRONIC & CARCINOGENICITY**

None expected - see Section 11

## MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE

Individuals with pre-existing conditions of the heart, lungs, and blood may have increased susceptibility to symptoms of asphyxia.

## 4. FIRST AID MEASURES

## **EYES**

In case of liquid contact with the eyes, open eyelids, wide to allow liquid to evaporate. Cover eyes to protect from light. Seek immediate medical attention.

## SKIN

In case of blistering, frostbite or freeze burns seek immediate medical attention.

## INGESTION

Risk of ingestion is extremely low. However, in cases of ingestion or oral exposure, seek immediate medical attention.

## INHALATION

Remove person to fresh air.

If person is not breathing, ensure an open airway and administer CPR.

If necessary, provide additional oxygen once breathing is restored if trained to do so.

Seek medical attention immediately.

## 5. FIRE FIGHTING MEASURES

## **FLAMMABLE PROPERTIES**

FLASH POINT:

-156°F (-104°C)

**AUTHOIGNITION POINT:** 

842°F (450°C)

OSHA/NFPA FLAMMABILITY CLASS:

FLAMMABLE GAS

LOWER EXPLOSIVE LIMIT (%):

2.1

UPPER EXPLOSIVE LIMIT (%):

9.5

## **FIRE & EXPLOSION HAZARDS**

Liquid releases flammable vapors at well below ambient temperatures and readily forms a flammable mixture with air.

Dangerous fire and explosion hazard when exposed to heat, sparks or flame.

Vapors are heavier than air and may travel long distances to a point of ignition and flash back.

Container may explode in heat or fire. Run-off to sewer may cause fire or explosion hazard.

## **EXTINGUISHING MEDIA**

Dry chemical, carbon dioxide, Halon or water. However, fire should not be extinguished unless flow of gas can be immediately stopped.

## FIRE FIGHTING INSTRUCTIONS

Gas fires should not be extinguished unless flow of gas can be immediately stopped. Shut off gas source and allow gas to burn out.

If spill or leak has not ignited, determine if water spray may assist in dispersing gas or vapor to protect personnel attempting to stop leak.

Use water to cool equipment, surfaces and containers exposed to fire and excessive heat.

For large fire the use of unmanned hose holders or monitor nozzles may be advantageous to further minimize personnel exposure.

Isolate area, particularly around ends of storage vessels. Let vessel, tank car or container burn unless leak can be stopped.

Withdraw immediately in the event of a rising sound from a venting safety device.

Large fires typically require specially trained personnel and equipment to isolate and extinguish the fire.

Fire-fighting activities that may result in potential exposure to high heat, smoke or toxic by-products of combustion should required NIOSH/MSHA-approved pressure-demand self-contained breathing apparatus with full face-piece and full protective clothing.

See Section 3 for the NFPA Hazard Rating.

## 6. ACCIDENTAL RELEASE MEASURES

ACTIVATE FACILITY'S SPILL CONTINGENCY or EMERGENCY RESPONSE PLAN

Evacuate non-essential personnel and secure all ignition sources.

No road flares, smoking or flames in hazard area.

Consider wind direction, stay up-wind and up-hill, if possible.

Evaluate the direction of product travel.

Vapor cloud may be white, but color will dissipate as cloud disperses – fire and explosion hazard is still present!

Stop the source of the release, if safe to do so.

Do not flush sewer or drainage systems.

Do not touch spilled liquid (frostbite/freeze burn hazard!).

Consider the use of water spray to disperse vapors.

Isolate the area until gas has dispersed.

Ventilate and gas test area before entering.

## 7. HANDLING & STORAGE

## HANDLING & STORAGE PRECAUTIONS

Keep away from flame, sparks and excessive temperatures.

Store only in approved containers.

Bond and ground containers.

Use only in well ventilated areas.

See also applicable OSHA regulations for the handling and storage of this product, including, but not limited to, 29 CFR 1910.110 Storage and Handling of Liquefied Petroleum Gases.

## 8. EXPOSURE CONTROLS & PERSONAL PROTECTION

## **ENGINEERING CONTROLS**

Use adequate ventilation to keep gas and vapor concentrations of this product below occupational exposure and flammability limits, particularly in confined spaces.

Use explosion-proof equipment and lighting in classified/controlled areas

## **EYE & FACE PROTECTION**

Where there is a possibility of liquid contact, wear splash-proof safety goggles and face shield.

## **SKIN PROTECTION**

Where contact with liquid may occur, wear apron, face shield, and coldimpervious, insulating gloves.

## RESPIRATORY PROTECTION

Use a NIOSH/MSHA approved positive-pressure, supplied air respirator with escape bottle or self-contained breathing apparatus (SCBA) for gas concentrations above occupational exposure limits, for potential for uncontrolled release, if exposure levels are not known, or in an oxygen-deficient atmosphere.

**CAUTION**: Flammability limits (i.e. explosion hazard) should be considered when assessing the need to expose personnel to concentrations requiring respiratory protection.

Refer to OSHA 29 CFR 1910.134, ANSI Z88.2-1992, NIOSH Respirator Decision Logic, and the manufacturer for additional guidance on respiratory protection selection.

## 9. PHYSICAL & CHEMICAL PROPERTIES

## **APPEARANCE**

Colorless gas. Cold vapor cloud may be white but lack of visible gas cloud does not indicate absence of gas. A colorless liquid under pressure.

## BASIC PHYSICAL PROPERTIES

BOILING POINT: -43.8°F(-42.1°C)

VAPOR PRESSURE: 109.73 psig @ 70°F (21.1°C)

VAPOR DENSITY (air = 1): 1.56 @ 32°F(0°C)

SPECIFIC GRAVITY ( $H_2O = 1$ ): 0.531 @ 32°F (0°C)

SOLUBILITY (H<sub>2</sub>O): Slight (62.4ppm) @ 77°F (25°C)

## 10.STABILITY and REACTIVITY

**STABILITY:** 

Stable. Hazardous polymerization will not occur.

## **CONDITIONS TO AVOID & INCOMPATIBLE MATERIALS**

Keep away from strong oxidizers, ignition sources and heat.

Explosion hazard when exposed to chlorine dioxide.

Heating barium peroxide with propane causes violent exothermic reaction.

Heated chlorine-propane mixtures are explosive under some conditions.

## **HAZARDOUS DECOMPOSITION PRODUCTS**

Carbon monoxide, carbon dioxide and non-combusted hydrocarbons (smoke).

## 11. ECÓLOGICAL INFORMATION

Liquid release is only expected to cause localized, non-persistent environmental damage, such as freezing.

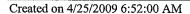
Biodegradation of this product may occur in soil and water.

Volatilization is expected to be the most important removal process in soil and water.

This product is expected to exist entirely in the vapor phase in ambient air.

## 12. DISPOSAL CONSIDERATIONS

Consult federal, state and local waste regulations to determine appropriate waste characterization of material and allowable disposal methods.





## Petrochina International Jabung Ltd

## **Material Safety Data Sheet**

## **BUTANE**

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## 14. CHEMICAL PRODUCT AND COMPOSITION

INGREDIENT NAME

EXPOSURE LIMITS CONCENTRATION

PERCENT BY VOLUME

OSHA PEL\_TWA:

1000 ppm

NOIC: 2500ppm

CAS NUMBER: 74-98-6

ACGIH TLV-TWA:

OSHA PEL\_TWA: 800 ppm

Butane

CAS NUMBER: 106-97-8

97 min. ACGIH TLV-TWA: 800 ppm

Pentane

Propane

None established by OSHA or ACGIH

CAS NUMBER: 74-84-0

Simple asphyxiant

Mixed hydrocarbons

N/A – Limits above will predominate < 0.01

[Hexane (C6) higher]

\*\*\* Physical Hazard Due to Flammable Nature. Flammable when mixed with Air\*\*\*

## 15. HAZARDS IDENTIFICATION

NFPA/HMIS: **Hazard Rating NFPA HMIS** 4 - Extreme 3 - High Fire Fire 2 - Moderate Health 1 Health 1 - Slight Reactivity Physical Hazard 0 0 - Insignificant

## DANGER!

Physical Hazard due to Flammable Nature.
Flammable when mixed with Air

## **EYES**

Liquid can cause severe irritation, redness, tearing, blurred vision, and possible freeze burns.

## SKIN

Contact with evaporating liquid can cause frostbite.

## INGESTION

Aspiration Hazard!

## **INHALATION**

Inhalation of vapor may produce anesthetic effects and feeling of euphoria. Prolonged overexposure can cause rapid breathing, headache, dizziness, narcosis, unconsciousness, and death from asphyxiation, depending on concentration and time of exposure.

## **16.FIRST AID MEASURES**

## **EYES**

For liquid contact, irrigate with running water for minimum of 15 minutes. Consult physician immediately if frostbite occurs.

## SKIN

For liquid contact, warm areas gradually and get medical attention if there is evidence of tissue damage. Flush area with plenty of water

## **INGESTION**

Do not induce vomiting. Contact a Physician immediately.

## **INHALATION**

Remove to fresh air. If breathing has stopped, restore breathing at once. Administer oxygen and get medical help.

## 17. FIRE FIGHTING MEASURES

FLASH POINT (METHOD): -101 F (Open Cup)

UPPER EXPLOSIVE LIMIT (vol.) gas in air): 8.5%
LOWER EXPLOSIVE LIMIT (vol.) gas in air): 1.9%

## **EXTINGUISHING MEDIA:**

Dry Chemical Extinguisher (B-C), Water

#### SPECIAL FIRE FIGHTING PROCEDURES:

Stop the release of materials if possible.

Cool the vapor space of the storage container with water spray.

Avoid accumulation of unburned materials.

Remove personnel in general area.

Observe maximum isolation when extinguishing fire.

Expansion of liquid AND CHANGE OF STATE FROM LIQUID to vapor will allow combustible mixture to encompass a large area.

## **UNUSUAL FIRE AND EXPLOSION HAZARDS:**

Vapors are heavier than air and may travel along the ground or may be moved by ventilation systems and ignited by pilot lights, other flames, spark, heaters, smoking, electric motors, static discharge, or other ignition sources at locations distant from material handling point.

## 18. ACCIDENTAL RELEASE MEASURES

## STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

Avoid sources of ignition-ventilate area.

Use water fog to evaporate or ventilate.

Protect body against contact with liquid.

If confined space – Use self-contained breathing apparatus.