## **ABSTRACT**

Arima Habib Mubarok, 49124467.N, Optimizing the Implementation of Manouver

Boats In Kakap Natuna Sea At The MV. Bintang Natuna

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Motion exercise ability in the face of bad cuca required a good knowledge, experience enough, readiness to eliminate confusion and hesitation in taking a decision on the motion of the ship when you process in the face of bad weather. With. The method used in this study is a qualitative method that produces descriptive data is in the form of written words of the people and observed behavior. In this case the approach to collect data in the form of an object through observation, interviews directly to the subject matter and use of documents and data related to efforts to improve the ability to navigate in the face of bad weather that often occurs in waters of Snapper Natuna.

Based on the results of research by the author during practice screen in the MV. Natuna star on improving the ability to navigate in the face of bad weather that often occurs in waters of Snapper Natuna. Discussion of research findings is captain briefed periodically on mualimnya to know the best way how to move the process vessel in bad weather, know the character and ability of the ship, as well as the extent of motion of the ship was able to be processed without causing harm or damage.

In this case the inferred Decline in Mental and Dexterity of the crew in managing the movement of vessels during bad weather especially in the waters of Natuna snapper and a lack of training or drill if you will encounter bad weather that causes a decrease in crew skills. The author's suggestion is held regularly briefed and understanding of the propagator by knowing the best way how to process and ship movements providing verbal or written warning to the crew is breaking.

Key word: Boat Manouver, Bad Weather And Decline in Mental and Dexterity crew.