## **ABSTRACT**

Gilang Satyo Nagri, 2017, NIT: 50135057.K, "Optimization of LCL Container Status Changes in CFS Warehouse To Support Export Smoothness at Port of Tanjung Emas Semarang", thesis of Port And Shipping Departemen, Diploma IV Program, Semarang Polytechnic, Advisor: Ir. . Fitri Kensiwi, M.Pd, Advisor II: Capt. Budi Mantoro, M.Si, M.Mar.

The change of LCL (Less Container Load) container status is an activity to change the status of container previously LCL or one container for one consignor into FCL(Full Container Load) status is one container containing several goods owners. The existence of problems arising from changes in LCL container status can hamper the activities of shipping and export business of goods, because it is necessary for fast handling of various obstacles that can inhibit the process of changing the status to run well, that is by improving the system of CFS warehouse SOP, Conducting job training on the CFS warehouse operators, and taking care of the warehouse infrastructure well and merapka loading tools and equipment in the warehouse, and this is where CFS warehouse performance is very influential on the smooth process of change the status of the container. The impact is caused will lead to long queue at the warehouse and the document processing of goods will be longer it is very heavy to the incidence of dwelling time.

In this research used qualitative methods that produce descriptive data in the form of written words from people and observed behavior by collecting data in the form of approach to the object through observation, interview directly to the subject and using documents and data relating to the process of changing the status Containers to facilitate export activities. In this method it describes and analyzes the constraints, the resulting impacts and the efforts made to improve the process of changing the LCL container status.

In carrying out these steps it is expected that the problem will be resolved quickly and accurately, so that the process of changing the LCL container status can work well and the export activities run smoothly. The role of the CFS Warehouse is critical to resolve the constraints that arise in the process of changing the container status.

Keywords: Change of LCL container status, Export, CFS Warehouse.