

## ABSTRACT

**Prasetya Hari Saputra**, 2017, 50135099.K, "The Optimal Handling of Uploading Load Clinker Activity at The Special Harbor of Semen Indonesia, Tuban ", port and shipping department, Diploma Program IV, Semarang Merchant Marine Polytechnic, Advisor I: Laksmi Setyorini, S.Pd., M.Si Advisor II: Dwi Prasetyo, M.M., M.Mar.E

At special harbor of PT. Semen Indonesia Tuban exists working activity namely clinker uploading-load. The aim of this research is to make handling in uploading-load clinker working activity at special harbor PT. Semen Indonesia, Tuban optimal.

The method used in this research is qualitative. This research is written descriptively which contains description from interviewees and documentation. Technique of collecting data used is primer data collecting and secondary data. The process of collecting data goes by approach to the object researched by observation, interview, and literature study. This research also used direct observation and indirect observation.

There some obstacles that PT. Varia Usaha Bahari faced when the activity of clinker uploading-load is running, in which it makes the activity is not smooth and lack of optimal. The first factor is nature or bad weather. Besides, low performance of employees or less maximum when working, the improper equipments to use in the uploading-load working activity that inflict the load short or lack. The effort to support smoothness of working activity PT. Varia Usaha Bahari is doing strategy steps in the side of technical and also non technical namely considering an exact time and fit with the weather that is running when doing uploading-load activity, doing training and upgrading quality to TKBM, and conducting treatment and uploading-loading tools modernization in order that proper to use.

**Keywords** : Optimal, Stevedoring, Clinker, Special Harbor